



Belle-Etoile, Feyzin, Roussillon

An integrated industrial basin
under customer-centric
transformation

Feyzin • June 26, 2019 • Analysts and Investors Site Visit



Content

- 1 Safety Instructions
- 2 Large Industries - A growing integrated basin serving a diversity of customers
- 3 Industrial Merchant - Transformation of the packaged gas activity

Safety Instructions Industrial Site of Feyzin



First Aid



Meeting point



Containment point



No use of mobile phones and other non-ATEX devices without authorization



No smoking



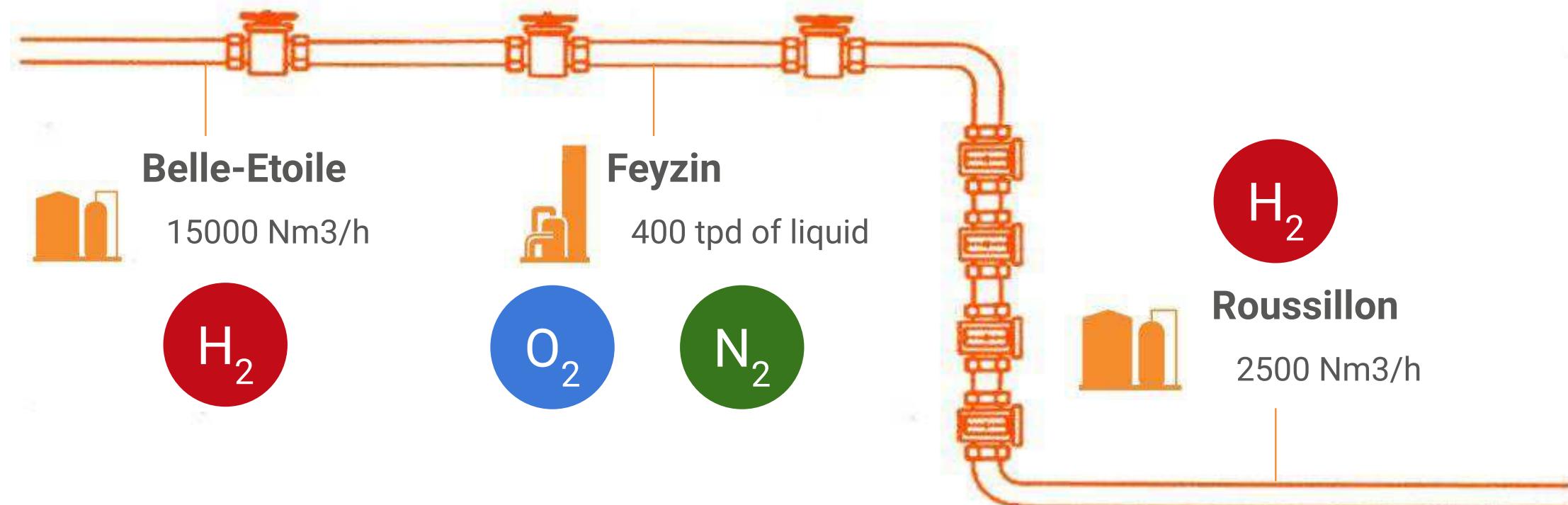
Mandatory use of PPE when they are requested



A Growing Integrated Basin Serving a Diversity of Customers

Markus Kohlberger

An Integrated Basin of 3 Production Sites Remotely Operated and Optimized



Smart Innovated Operations (SIO)

Serving a Large Diversity of Customers Generating Strong Synergies among Business Lines

Large Industries



H₂ and N₂ for Refining, Chemical and Glass Industries



Industrial Merchant
N₂, O₂ and H₂ for many end-markets



Global Markets & Technologies



H₂ for Energy Transition



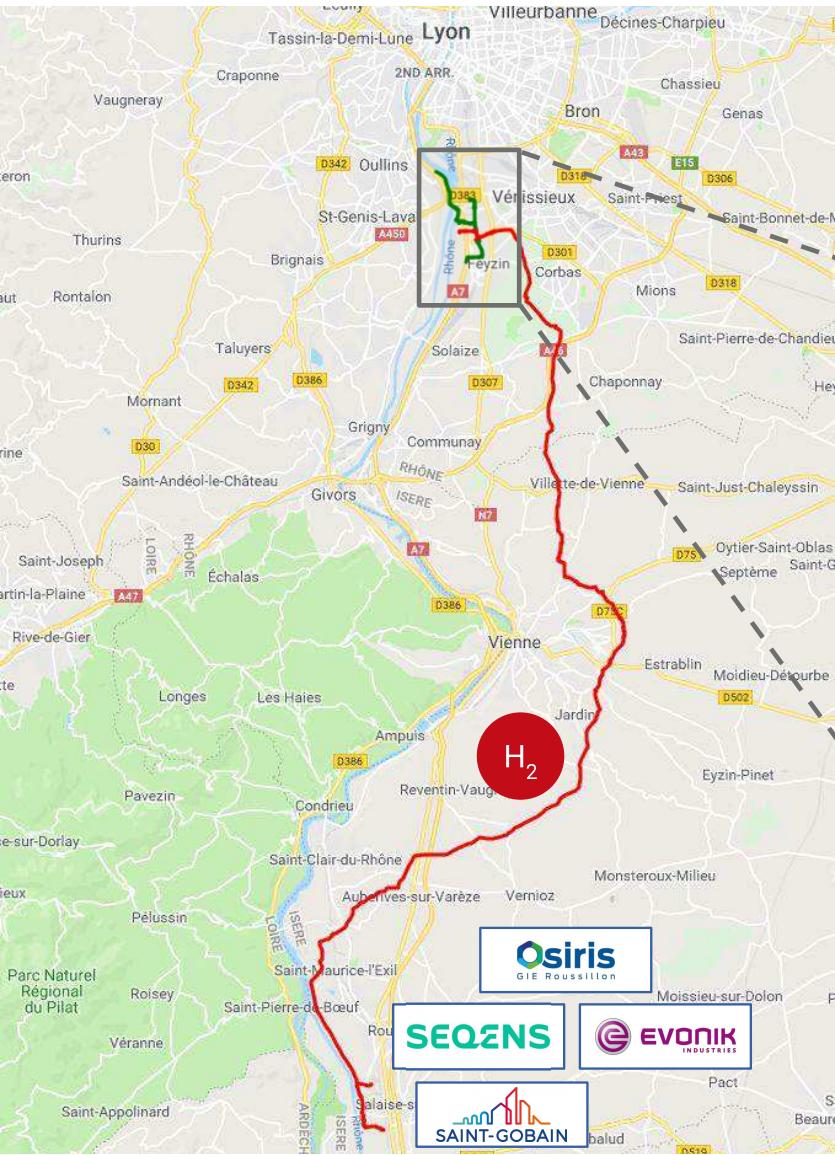
Healthcare

O₂ for Hospitals

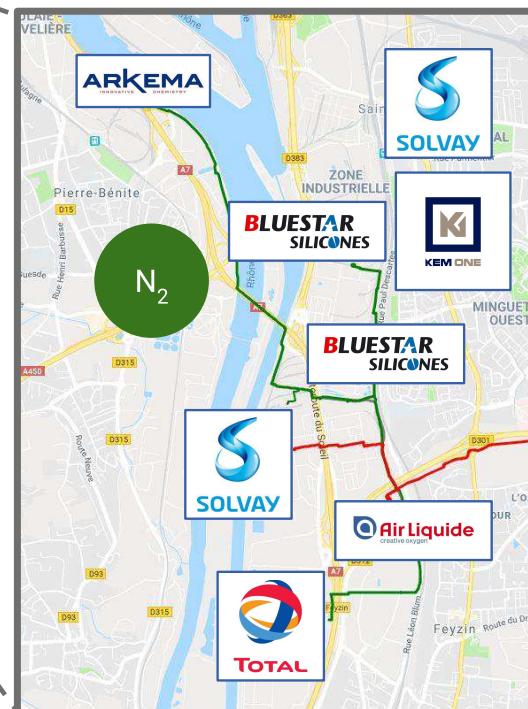


Electronics

N₂ for semiconductors



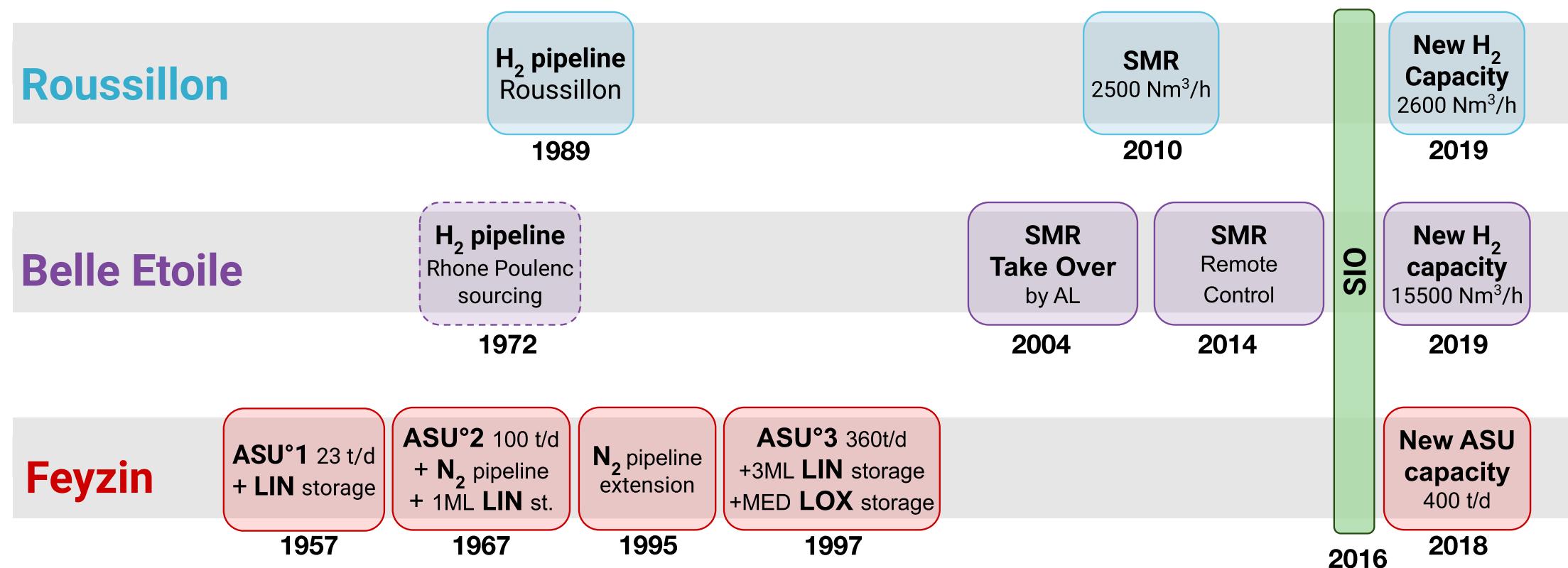
65 km of Pipelines Connecting Customers



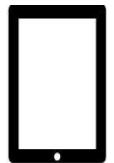
Providing
flexibility
and
reliability
to
customers

Continuous Investments Fulfilling the Growing Needs of Customers

> 150 m€
Investment



New Tools Modernizing the Operations



Digital Maintenance

Improve user experience, efficiency, data quality during maintenance



iRound

Capture weak signals, tracks anomalies during rounds



eSafety Onboarding

Maximize the time spent on site for the actual task



eLogbook

Ensure efficient operational communication



eWork Permit

Optimize the time spent and improve user experience



eLockout-Tagout

Monitor lockouts and secure operations





Transformation of the Packaged Gas Activity

Sylvie Villepontoux

Gases Are Present Across All Industries

Craftmen & networks



Professionals and craftsmen

Metal fabrication, heating, construction and repair

Automotive & Fabrication



Small to large companies

Transform primary materials (metal)

Materials & Energy



From the extraction of ores and oil to the transformation of raw materials

Food & Pharma



Food, beverage and pharmaceutical production

Processing activities

Technology & Research



Advanced technology industries (optoelectronics, electronics manufacturing, space)

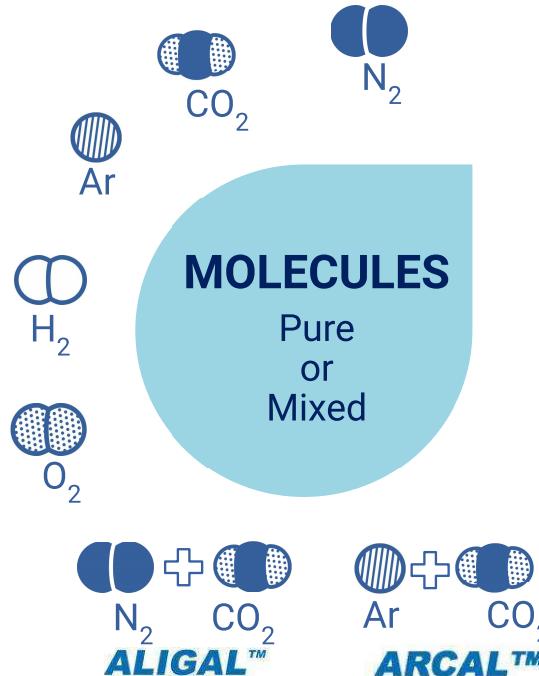
Research centers

Analytical labs.

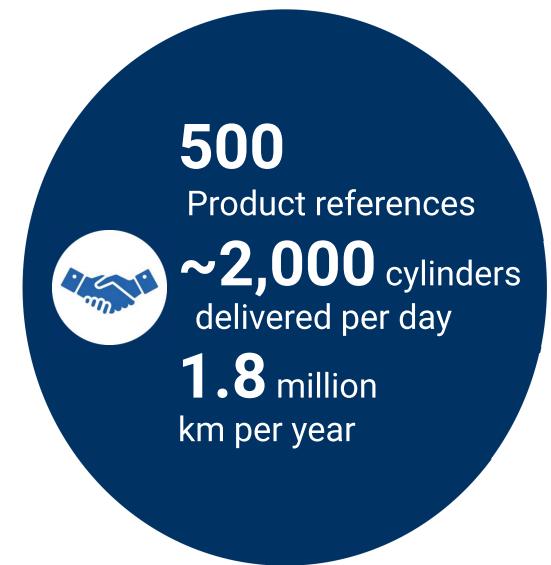
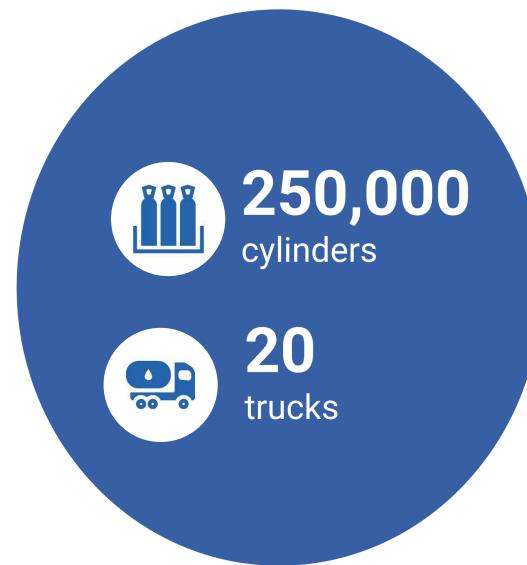
For a Variety of Applications



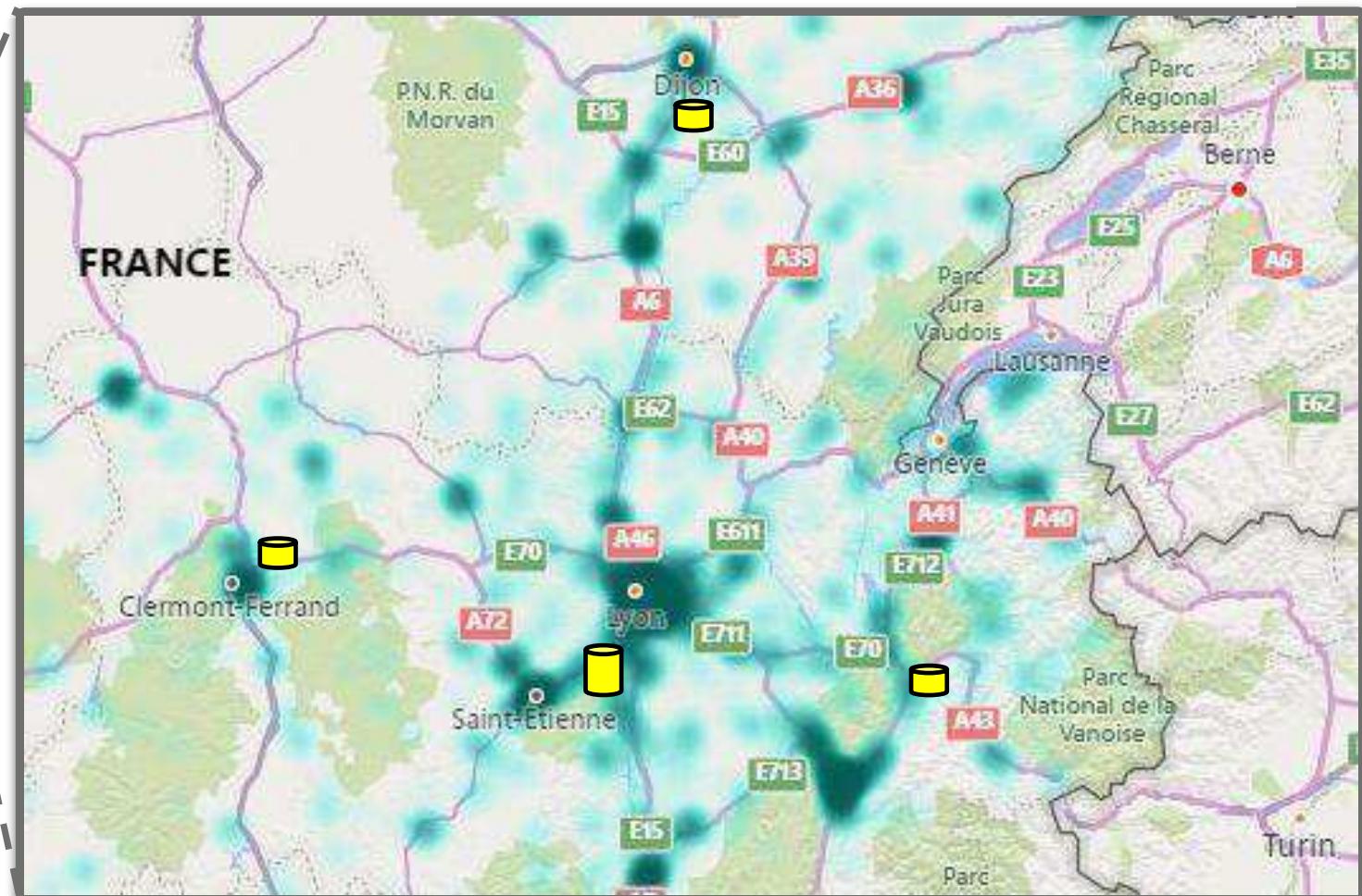
A Great Diversity of Customer, Needs & Usages Addressed Through a Large Range of Products



Key Figures: Packaged Gas Activity - Rhône Alpes Region



Customers: Geographical Reach & High Density

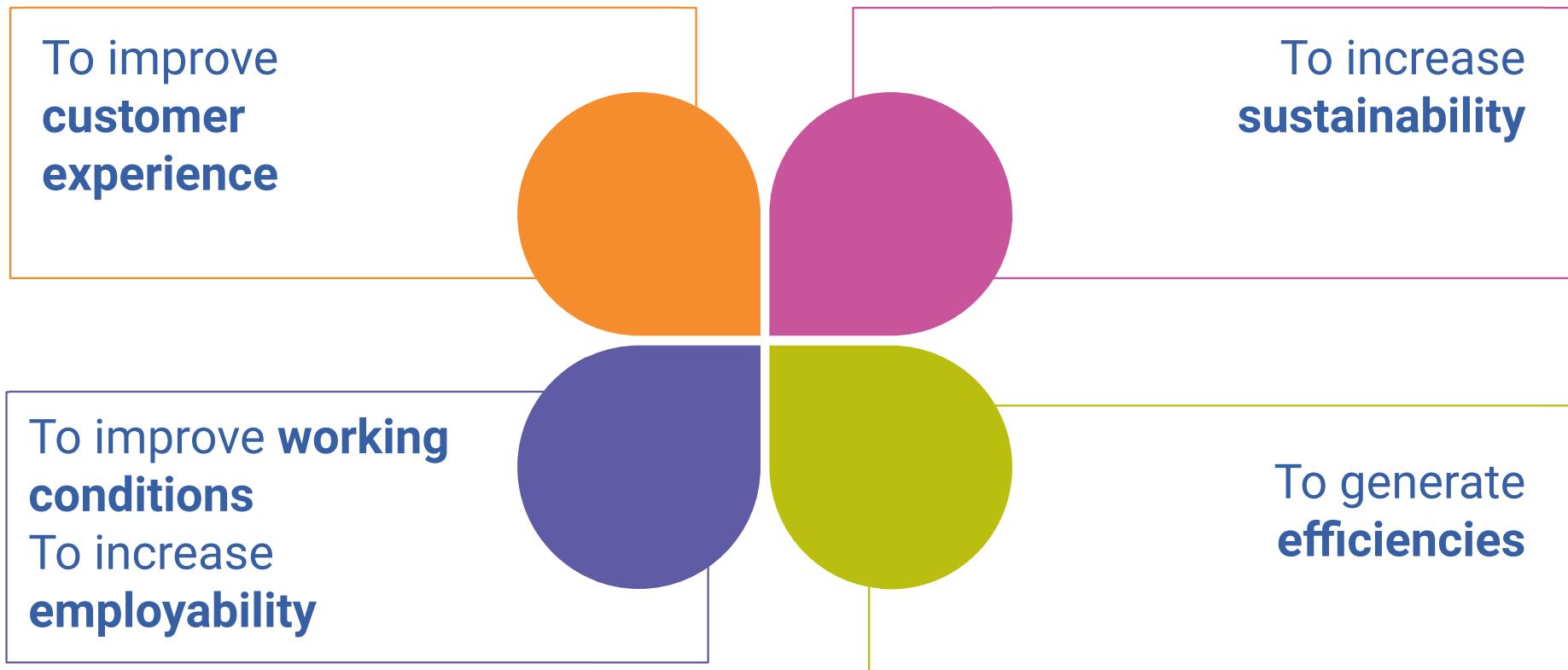


Feyzin filling center

Intermediary logistics platforms

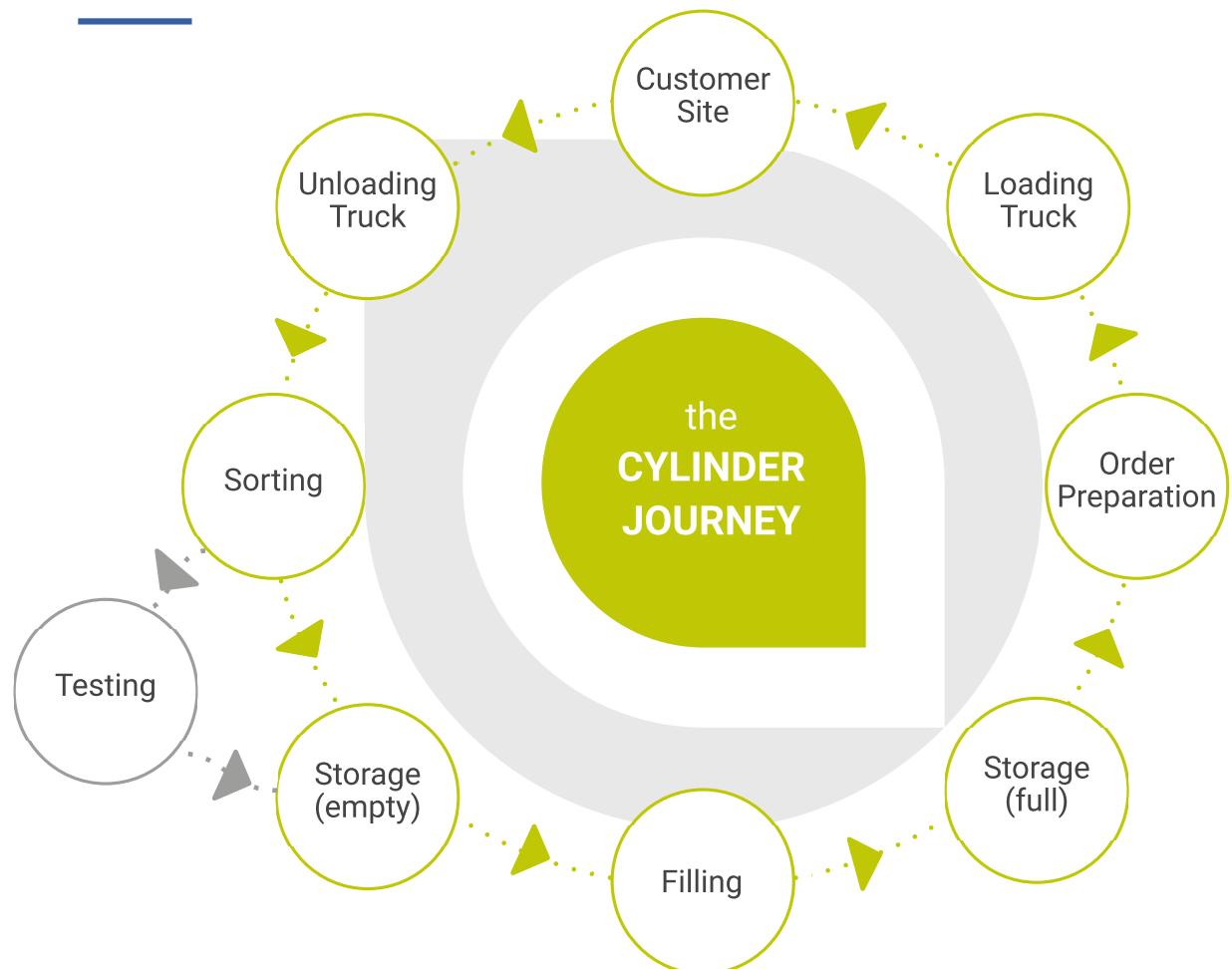
AL or distributor site at
~20' drive max

Transformation of the Packaged Gas Activity





The Cylinder Journey



Modernization of Production Processes in Feyzin

Modernization:

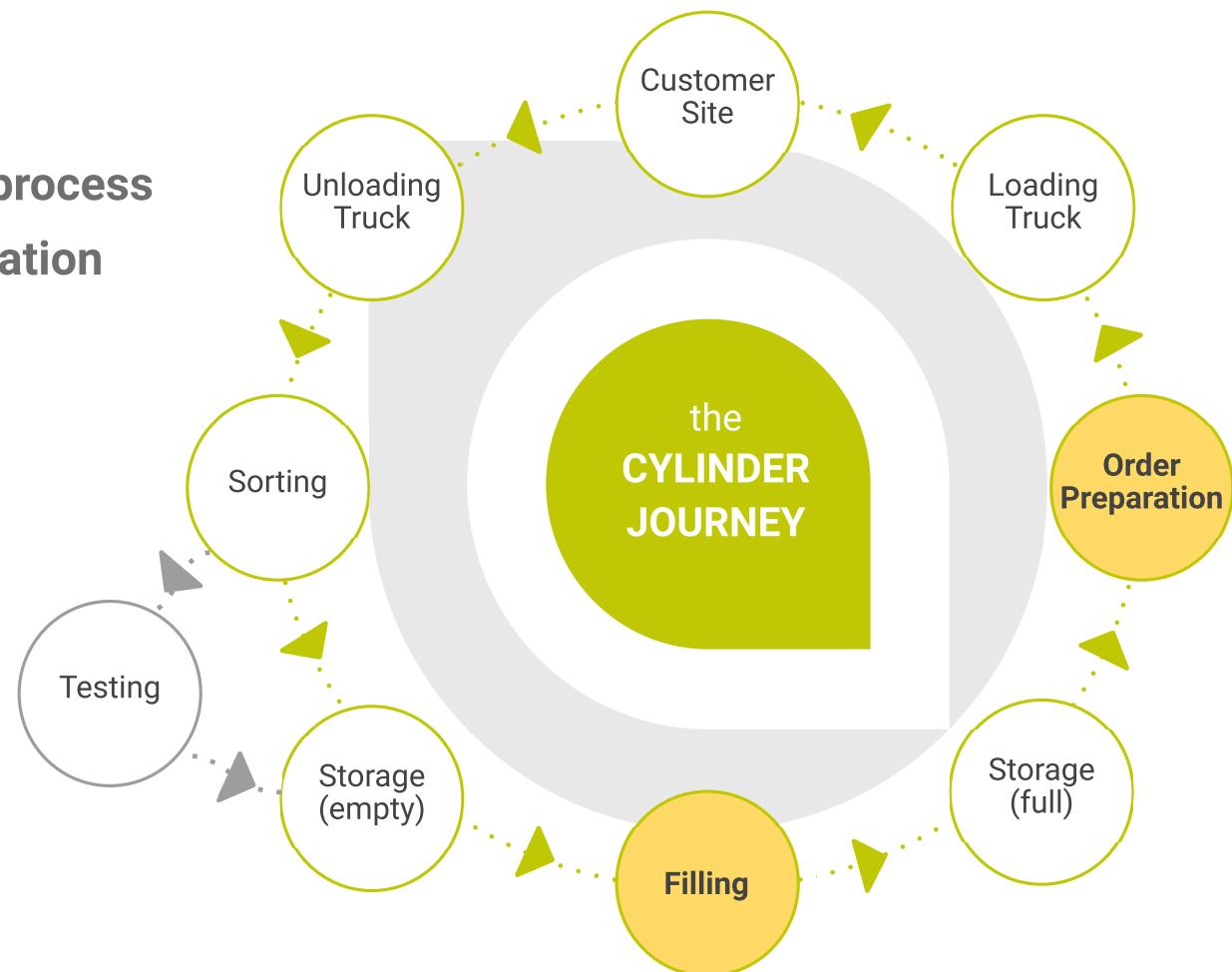
- Semi-automation of filling process
- Automation of order preparation

Benefiting to:

- **Customers:** faster production process, better quality and availability of cylinders
- **Employees:** less manipulations of cylinders, safer processes

50% less filling centers

Generating **SAVINGS**



Next Steps

⇒ Automatization of

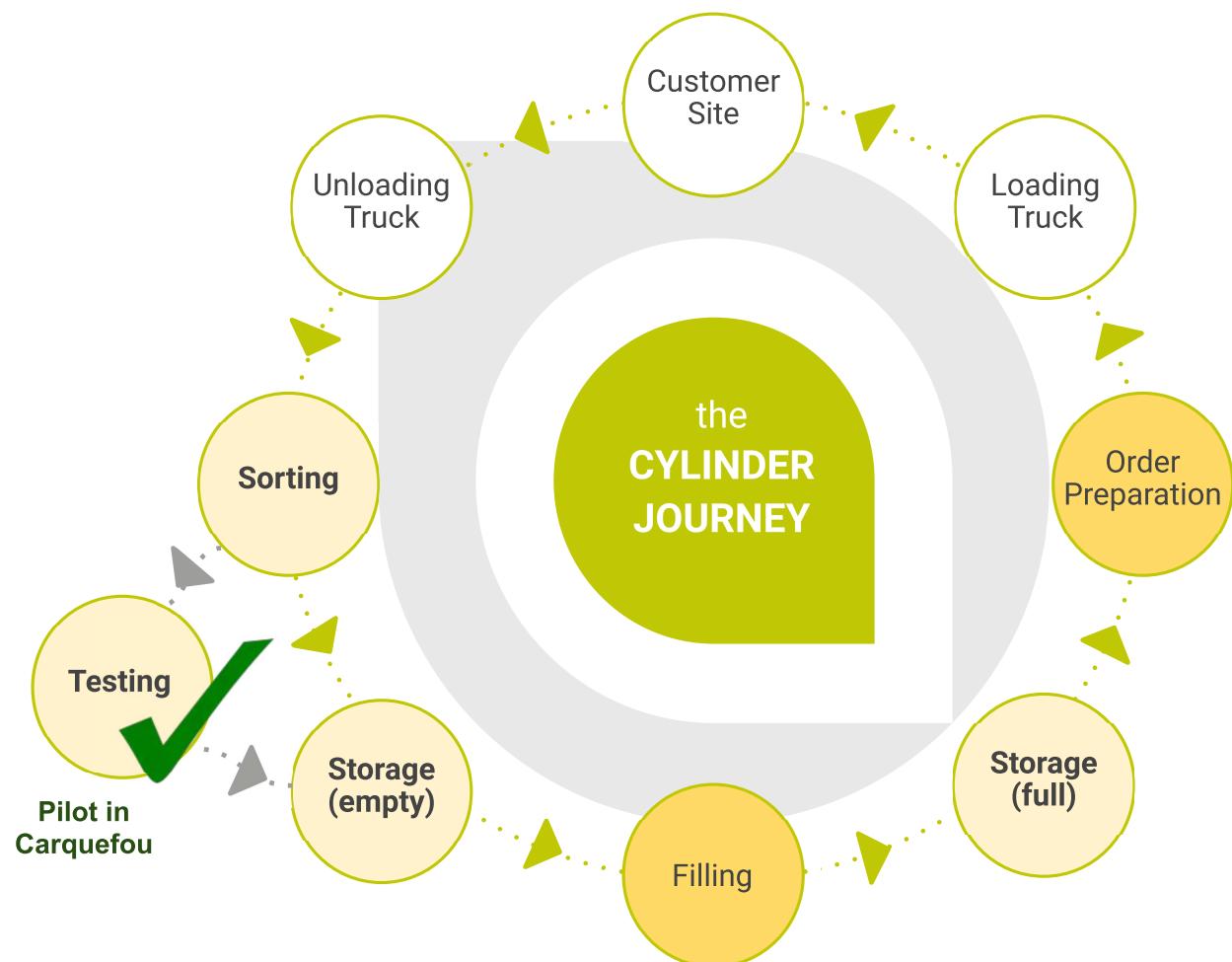
- **Testing**

- already implemented in West region of France

- **Sorting and Storage**

- next steps

⇒ Enhanced benefits expected

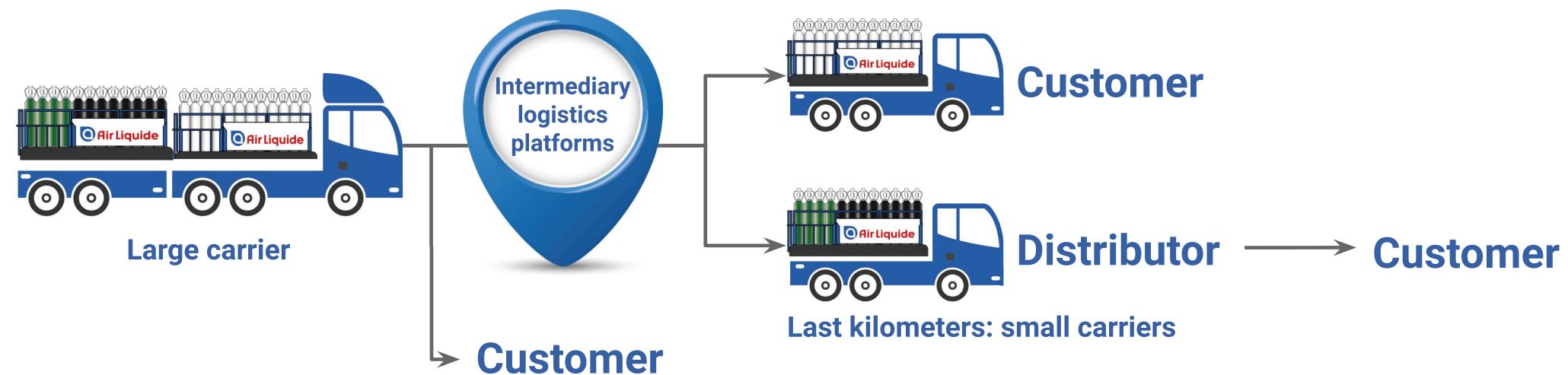


Optimization of Logistics While Ensuring Proximity to Customers

From 9 to 3 mutualized dispatching centers in France

In the region, 3 intermediary platforms to optimize the last kms

Routing optimization





While Reducing Carbon Footprint

Reduction of km driven on the road

- Road transportation partially converted to rail in France

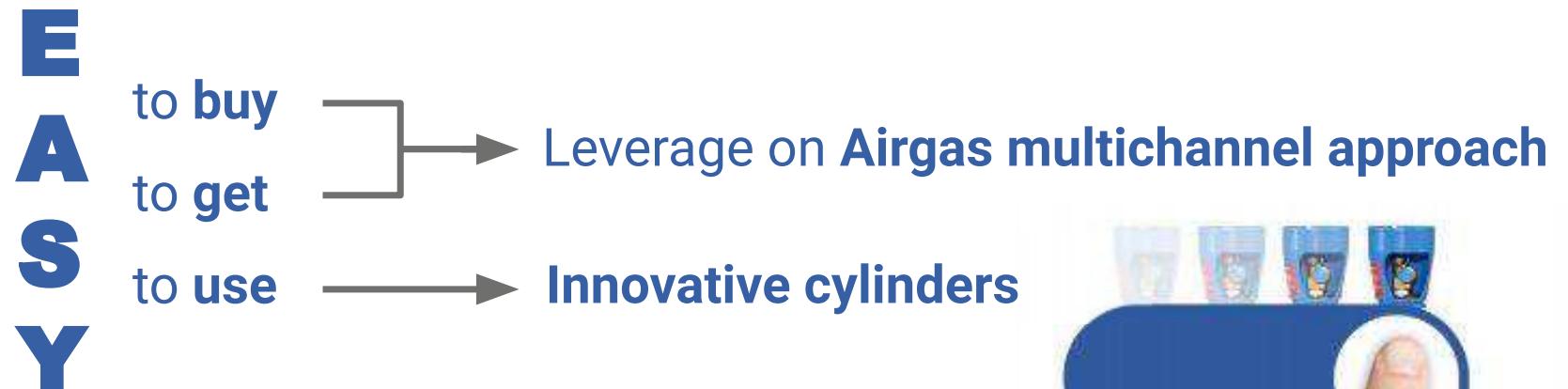
Aligned with Climate Objective to convert 20% of truck fleet to alternative fuels in 2025

- Pilot in Paris region focusing on small carriers
- Pilot in Iberia on bulk trucks

New innovative offers: Cryocity, Blueeze, Oxy-combustion

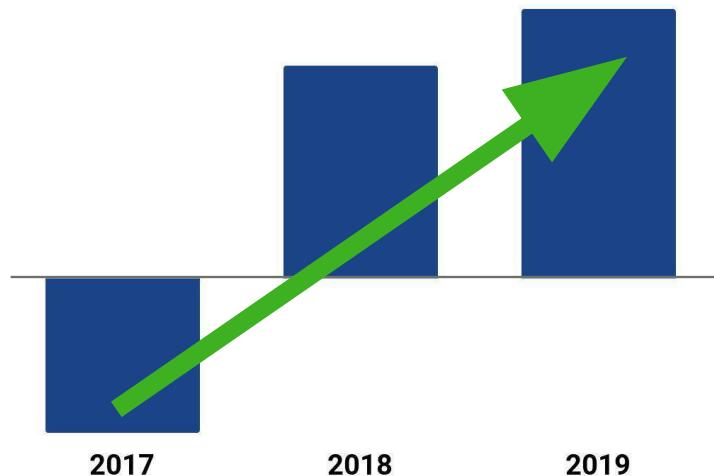


Improvement of Customer Experience



Improved Customer Satisfaction

Net Promoter Score = % 😊 - % 😞



Based on, in Feyzin: ~ 50,000 inbounds calls and emails per year and
~ 2,000 feedbacks from surveys



Smart Innovative Operations (SIO)

Increasing Value to Customers

Cristina Ballester Herrera

Saint Priest • June 26, 2019 • Analysts and Investors Site Visit



Content

1. Safety Instructions
2. Why digitalization of Large Industries Operations?
3. What is Smart Innovative Operations?
4. How to achieve SIO transformation?
5. Where do we stand today?

Safety Instructions



TECHNOLAND // BÂTIMENT G
2 ALLÉE DU PIEMONTE
69800 SAINT PRIEST



1. In case of emergency follow the instructions.
2. Pay attention to the emergency exits, do not use the elevator.
3. The meeting point is located outside the building, next to an olive tree.
4. No pictures in SIO room.

Major Trends Trigger the Digitalization of Large Industries Operations



Smart Innovative Operations to Increase Value to Customers



A customer-centric
transformation



What is SIO?

Digital technologies
to leverage data

Organizational
transformation

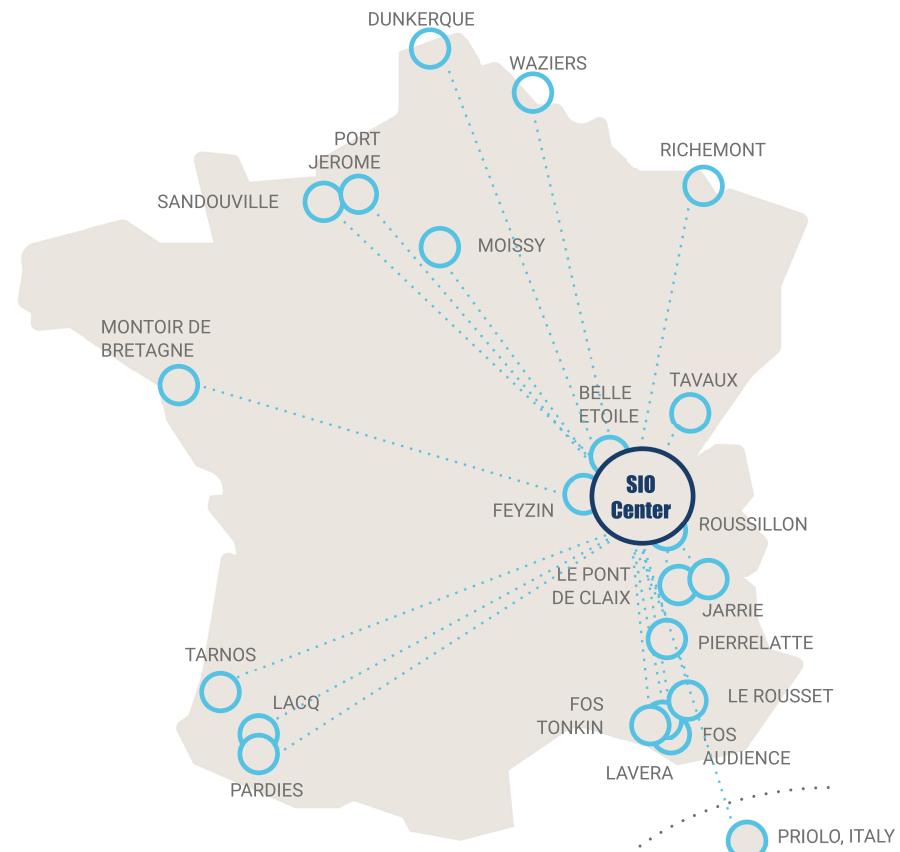
Enhanced relationship
with our customers



SIO.Drive

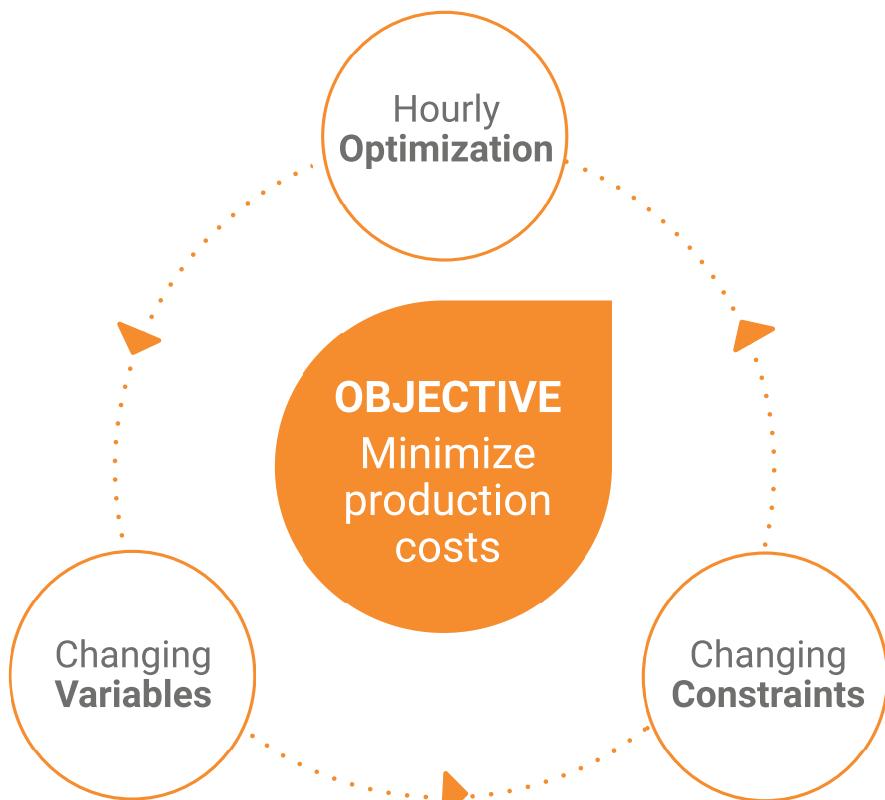
Remote Control of Production in a Secured Manner

- Remote control of
 - 19 Air Separation Units (ASU)
 - 5 Steam Methane Reformers (SMR)
- Investment: €20m
- Ensured safety, cybersafety & reliability
- Enhanced performance **SAVINGS**
- Global perspective



SIO.Optim

Data Analytics and Mathematical Optimization

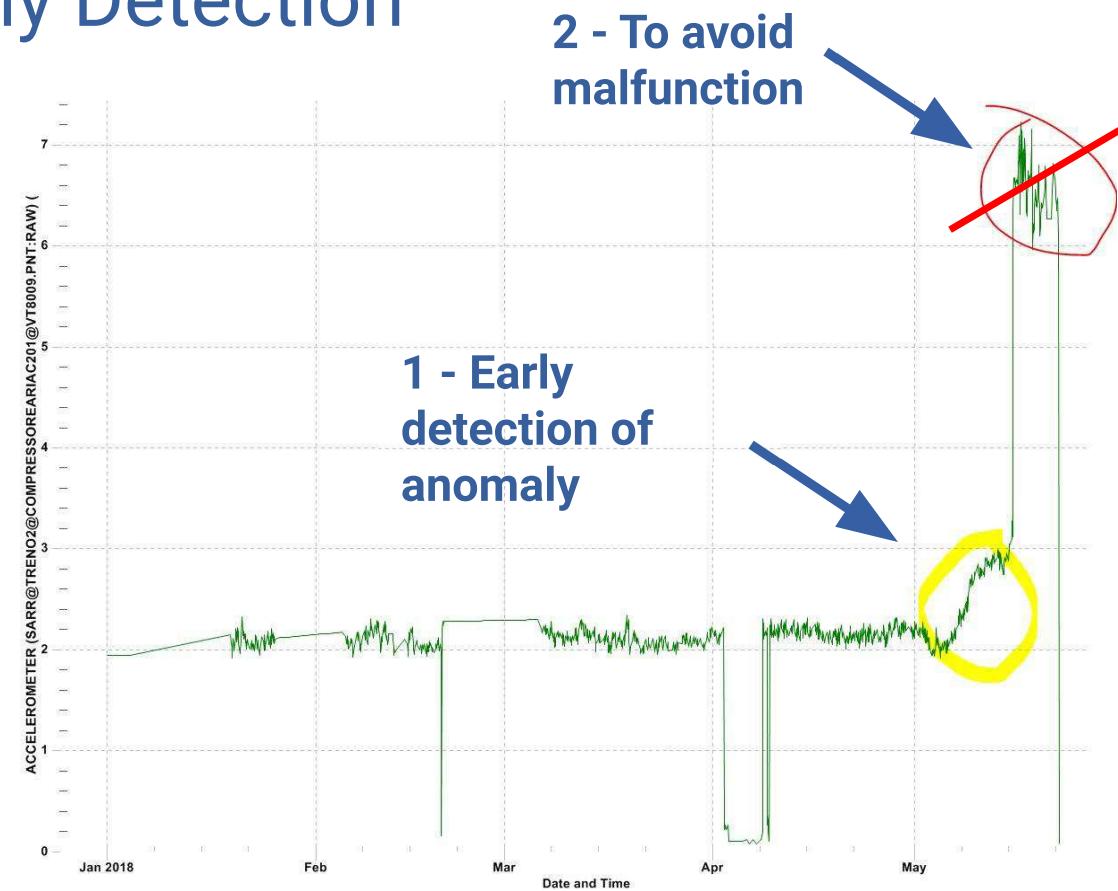


- **Variables:**
 - Volume of production for each gas and each unit
- **Constraints:**
 - **Customers:** demand for each gas
 - **Facilities:** min / max production flows for all products for all units, Machine availability, ...
 - **External:** energy cost, weather forecast, ...
- **Optimization:**
 - Improved real time **decision making** process
 - Increased **agility** in a constrained environment
- **SAVINGS**

SIO.Predict

Increased Reliability by Early Detection

- Based on **sensors on equipments and analytic software**
- **Early detection of anomalies**
- Anticipation and organization of **preventive maintenance, highly valued by customers**
- Significant **SAVINGS**



SIO.Perform

Best Economical Performance (BEP) for Each Unit



Find the
best economical point
for similar production
benchmarking
with past performance



Instructions to
adjust parameters
to reach
the best possible level of
performance **SAVINGS**

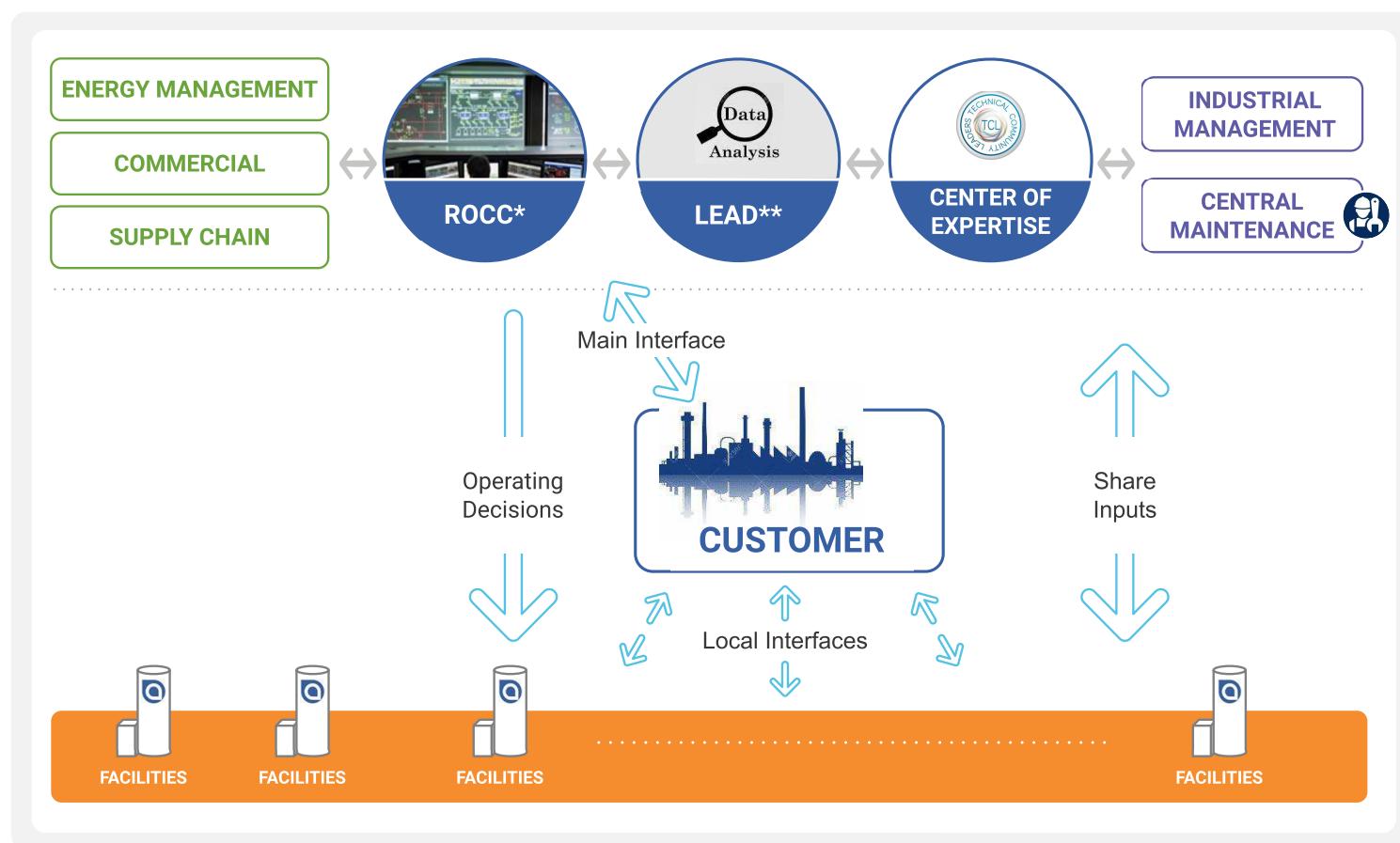
How to Achieve SIO Transformation?

INVEST

- Plant Modernization & IT
- Optimization, diagnostic and improvement centers
- People : Expertise & New Skills

KEY ENABLERS

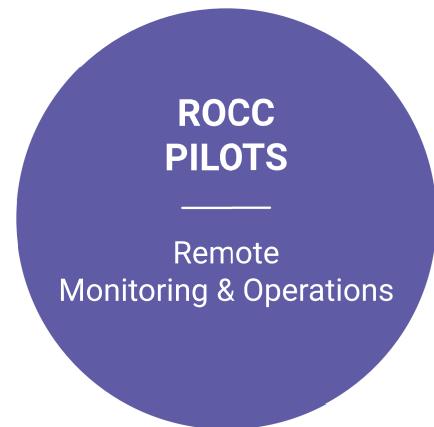
- Multi-skilled site personnel
- High level automation of LI facilities
- Digital access to all required information



* ROCC: Remote Operations Control Center

** LEAD: Leading Enterprise Analysis and Diagnosis

SIO, an Organizational Transformation Creating New Roles and Opportunities



- High-level operations decisions
- Direct **contact with customers**, plant teams and central SIO functions

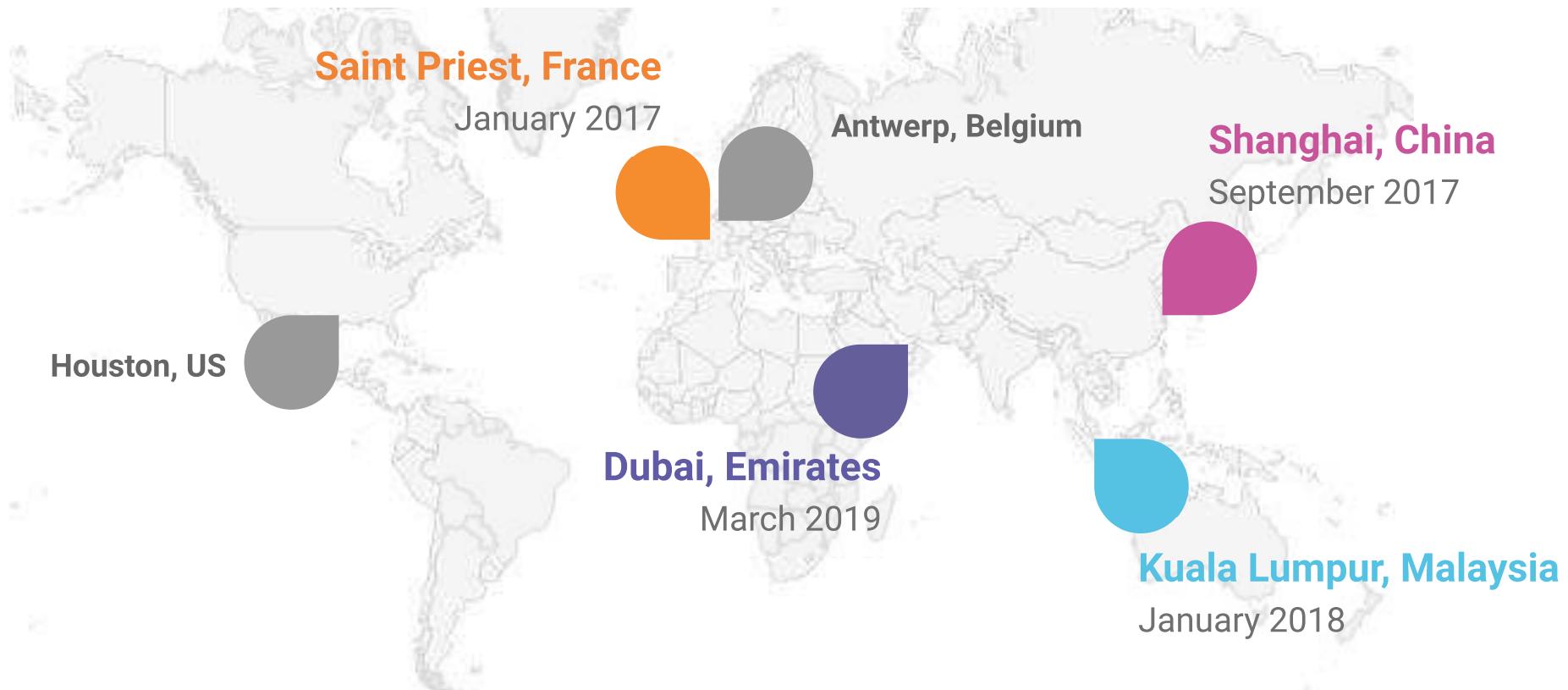


- Drive **efficiency** and **reliability**
- Support operational **decision making**



- **Multi-skilled** technicians
- Connected with central SIO functions for **support**

Where Do We Stand Today? Already 4 **SIO** Centers Worldwide, 2 Being Deployed



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